

## ZINC CARBONATE

### HYDROGEN SULFIDE SCAVENGER

**ZINC CARBONATE (ZnCO<sub>3</sub>)** is used as a hydrogen sulfide (H<sub>2</sub>S) scavenger in both water- and oil-based drilling fluids.

#### FEATURES AND BENEFITS:

- Reacts with hydrogen sulfide (H<sub>2</sub>S) to form zinc sulfide (ZnS) which has an extremely low solubility in water.
- pH of the drilling fluid should be maintained above 10.5 or the possibility of liberating H<sub>2</sub>S exists.

**RECOMMENDED TREATMENT:** 3.0 – 6.0 kg/m<sup>3</sup> (normally)  
1 kg/m<sup>3</sup> (typically) will treat out 256 mg/L H<sub>2</sub>S at pH 9-11.

At pH higher than 11.0, ZINC CARBONATE will dissociate rapidly releasing zinc ions, which will result in flocculation of fresh water-based drilling fluids. This can be avoided by parallel treatment with Lime; 0.25 kg Lime for every kg of ZINC CARBONATE.

#### PHYSICAL PROPERTIES:

Appearance:	White powder; odourless
Specific Gravity:	4.398
Solubility:	Insoluble (water); moderately soluble in acids

#### MIXING/HANDLING:

Mix directly through the mud hopper. Refer to the SDS for specific precautions and handling requirements.

**MICROTOX<sup>®</sup> THRESHOLD: TBD**

**PACKAGING: 25 kg bags / 40 bags/pallet**